

RIVKLE® Mandrel

Spare threaded mandrel for pneumatic/hydraulic setting tools to process RIVKLE® PN blind rivet nuts.

- Threaded mandrel, for series production
- Hardened metal alloy
- Thread as per ISO 6H (ISO 68-1)



Technical information can be found on the last page.

Diameter (d)	Article number	For tool type
M 4	23691304094	P2007 PN
M 5	23691305094	P2007 PN
M 6	23691306127	P2007 PN
M 8	23691308101	P2007 PN, P3007 PN
M 10	23691310006	P2007 PN, P3007 PN

All technical data refer to the measure mm





Head diameter
Overall length
Thread size



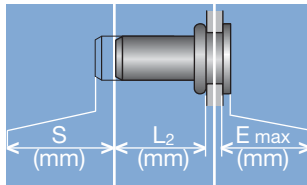
Grip range

Defines the range of total thickness of the customers part (even if it consists of more than one layer)



Hole geometry

If round → diameter
If hexagonal → wigth across flats



Head projection after setting

Variable according to the application (setting load, material substrate, etc.)

Blind side projection after installation

Defines the clearance needed on the blind side (cannot be used for quality control)

Setting stroke

Difference of total length before and after installation

RIVKLE® Nut



RIVKLE® Stud



- RIVKLE®
- Mandrel*
- Customers part
- Anvil*
- Counter nut
- Setting tool

in accordance to chosen RIVKLE®

All technical data refer to the measure mm

